

Better and BOLDER

UPS Investor & Analyst Day

Welcome PJ GUIDO

INVESTOR RELATIONS OFFICER



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Forward-Looking Statements

This presentation and our filings with the Securities and Exchange Commission contain and in the future may contain "forward-looking statements" within the meaning of the Private Securities Litigation Reform Act of 1995. Statements other than those of current or historical fact, and all statements accompanied by terms such as "will," "believe," "project," "expect," "estimate," "assume," "intend," "anticipate," "target," "plan," and similar terms, are intended to be forward-looking statements. Forward-looking statements are made subject to the safe harbor provisions of the federal securities laws pursuant to Section 27A of the Securities Act of 1933 and Section 21E of the Securities Exchange Act of 1934.

From time to time, we also include written or oral forward-looking statements in other publicly disclosed materials. Such statements may relate to our intent, belief, forecasts of, or current expectations about our strategic direction, prospects, future results, or future events; they do not relate strictly to historical or current facts. Management believes that these forward-looking statements are reasonable as and when made. However, caution should be taken not to place undue reliance on any forward-looking statements because such statements speak only as of the date when made.

Forward-looking statements are subject to certain risks and uncertainties that could cause actual results to differ materially from our historical experience and our present expectations or anticipated results. These risks and uncertainties include, but are not limited to: changes in general economic conditions in the U.S. or internationally; significant competition on a local, regional, national and international basis; changes in our relationships with our significant customers; our ability to attract and retain qualified employees; strikes, work stoppages or slowdowns by our employees; increased or more complex physical or operational security requirements; a significant cybersecurity incident, or increased data protection regulations; our ability to maintain our brand image and corporate reputation; impacts from global climate change; interruptions in or impacts on our business from natural or man-made events or disasters including terrorist attacks, epidemics or pandemics; exposure to changing economic, political, regulatory and social developments in international and emerging markets; our ability to realize the anticipated benefits from acquisitions, dispositions, joint ventures or strategic alliances; the effects of changing prices of energy, including gasoline, diesel, jet fuel, other fuels and interruptions in supplies of these commodities; changes in exchange rates or interest rates; our ability to accurately forecast our future capital investment needs; increases in our expenses or funding obligations relating to employee health, retiree health and/or pension benefits; our ability to manage insurance and claims expenses; changes in business strategy, government regulations or economic or market conditions that may result in impairments of our assets; potential additional U.S. or international tax liabilities; potential claims or litigation related to labor and employment, personal injury, property damage, business practices, environmental liability and other matters; and other risks discussed in our filings with the Securities and Exchange Commission from time to time, including our Annual Report on Form 10-K for the year ended December 31, 2023, and subsequently filed reports. You should consider the limitations on, and risks associated with, forward-looking statements and not unduly rely on the accuracy of predictions contained in such forwardlooking statements. We do not undertake any obligation to update forward-looking statements to reflect events, circumstances, changes in expectations or the occurrence of unanticipated events after the date of those statements.

Information, including comparisons to prior periods, may reflect adjusted results. See the appendix for reconciliations of adjusted results and other non-GAAP financial measures.

From time to time, the Company expects to participate in analyst and investor conferences. Materials provided or displayed at those conferences, such as slides and presentations, may be posted on our investor relations website at www.investors.ups.com under the heading "Presentations," when made available. These presentations may contain new material nonpublic information about the Company and you are encouraged to monitor this site for any new posts, as we may use this mechanism as a public announcement.



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A Better and Bolder UPS CAROL B. TOMÉ CHIEF EXECUTIVE OFFICER



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Our Core Principles

Our Purpose

Moving our world forward by delivering what matters

Our Values

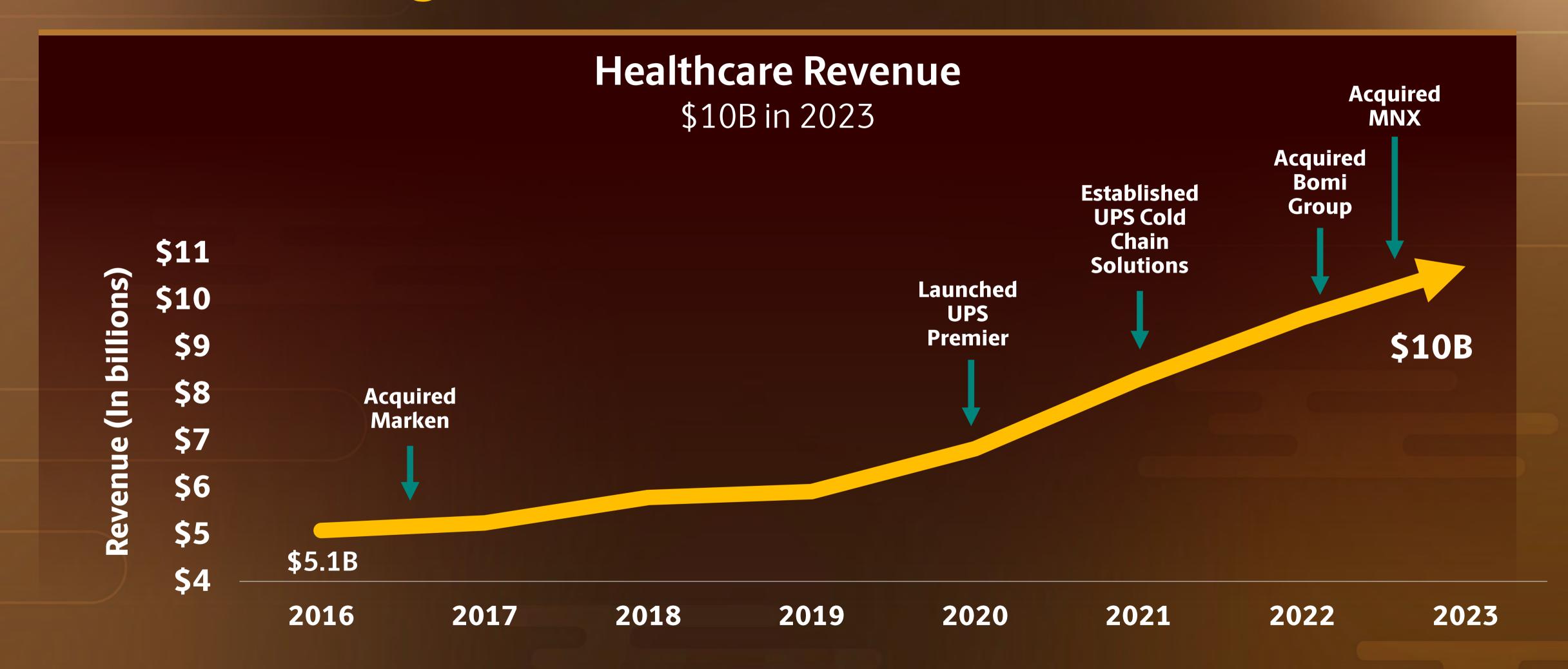
Integrity, safety, teamwork and service

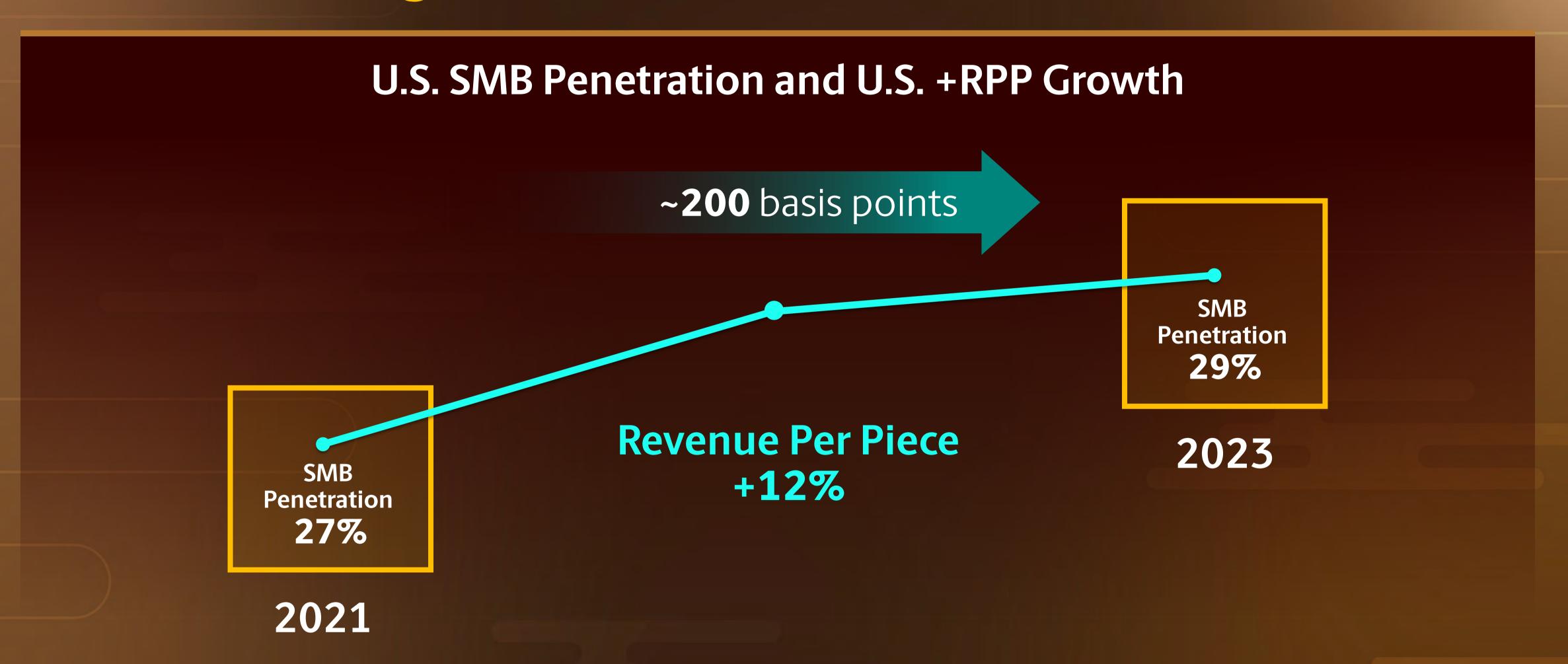
Our Strong Financial Condition

To deliver our business and financial goals

Our Dividend

15th consecutive year of an increased dividend





Visibility Pilot
"Symphony"

\$1B
of revenue
managed under
Symphony

021



Teamsters



Aircraft Maintenance Technicians

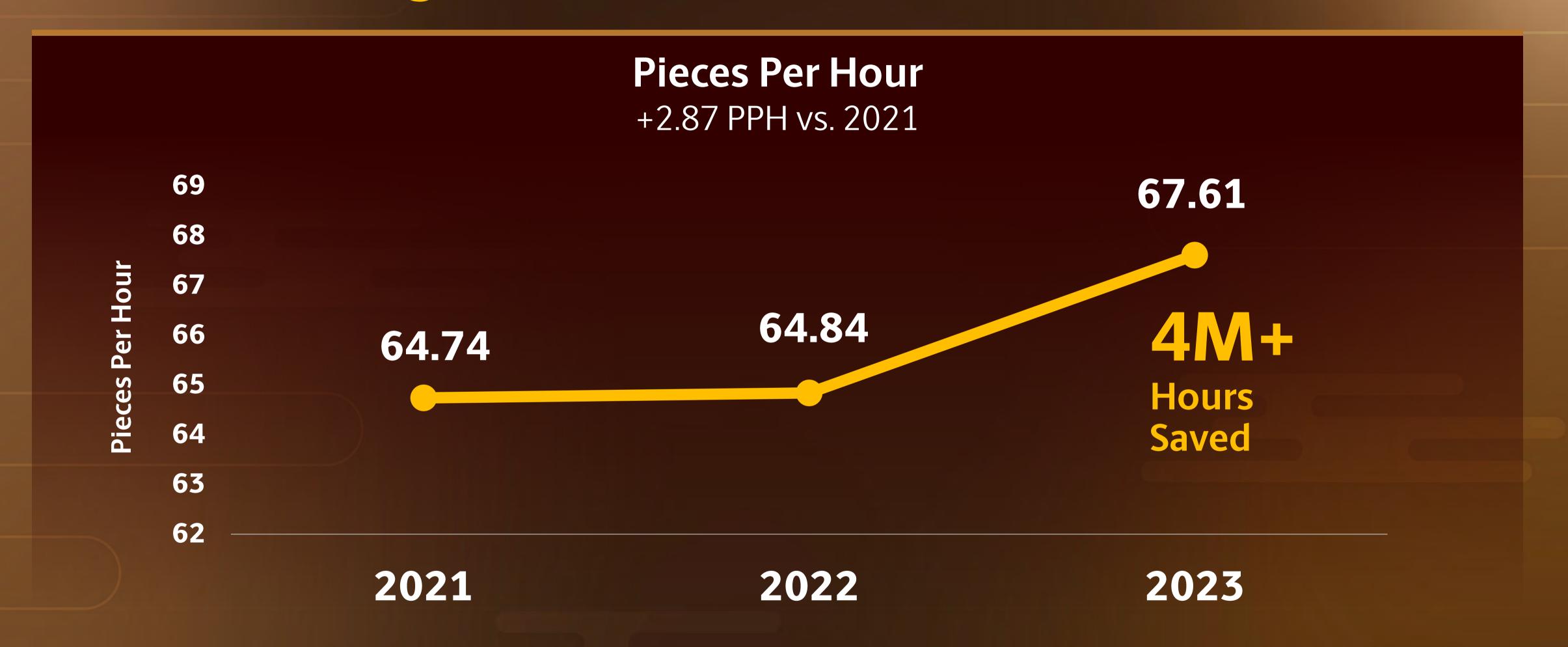


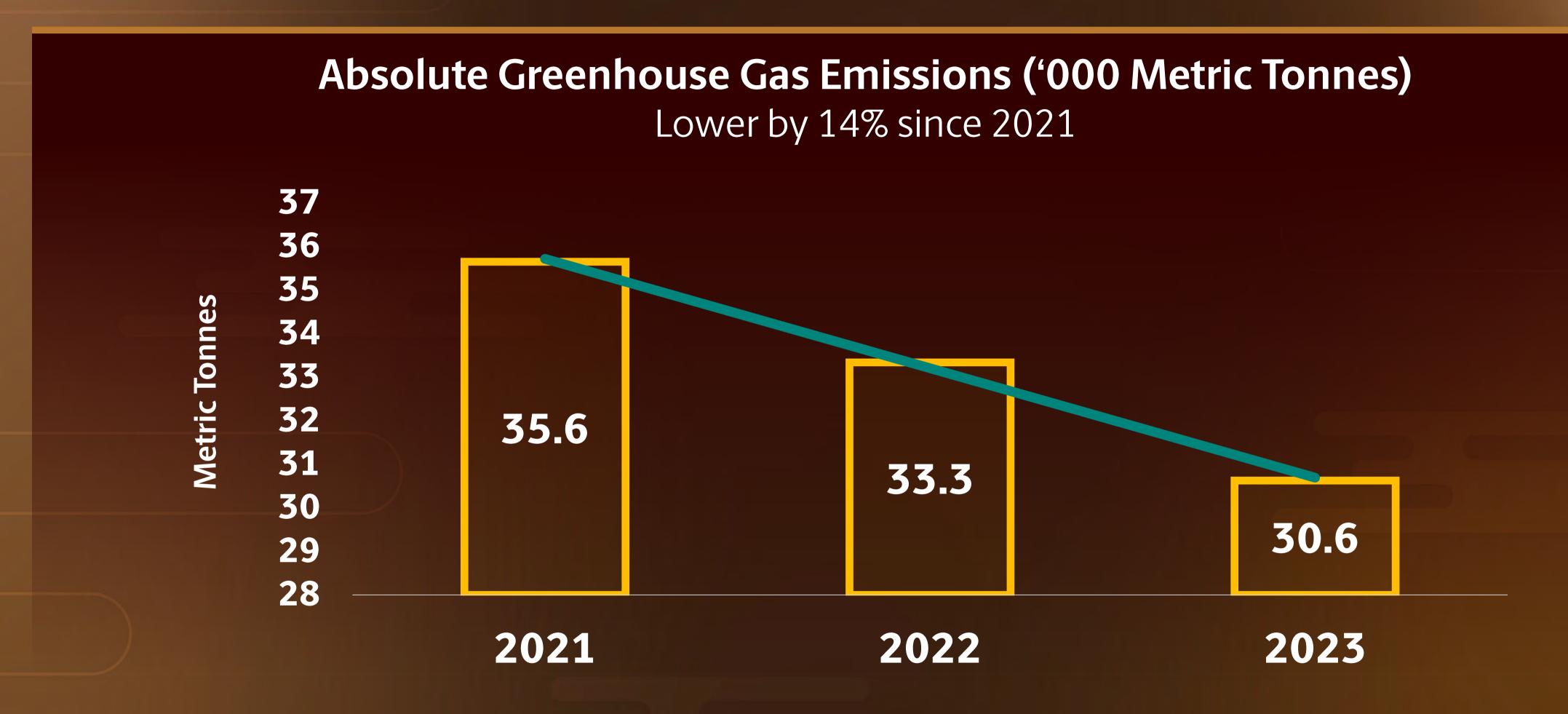
Independent Pilots Association



Other Global Works Councils







Customer First

People Led

Innovation Driven

2023 Progress

Customer First

Reducing friction in the customer experience and meeting customer needs

NPS = 44 +14 since 2021

Measured by improvement in Net Promoter Score

Target = 50

People Led

About the employee experience and making UPS a great place to work

LTR = 65% +14 since 2019

Measured by how likely an employee is to recommend others to work at UPS Target = 80 or higher

Innovation Driven

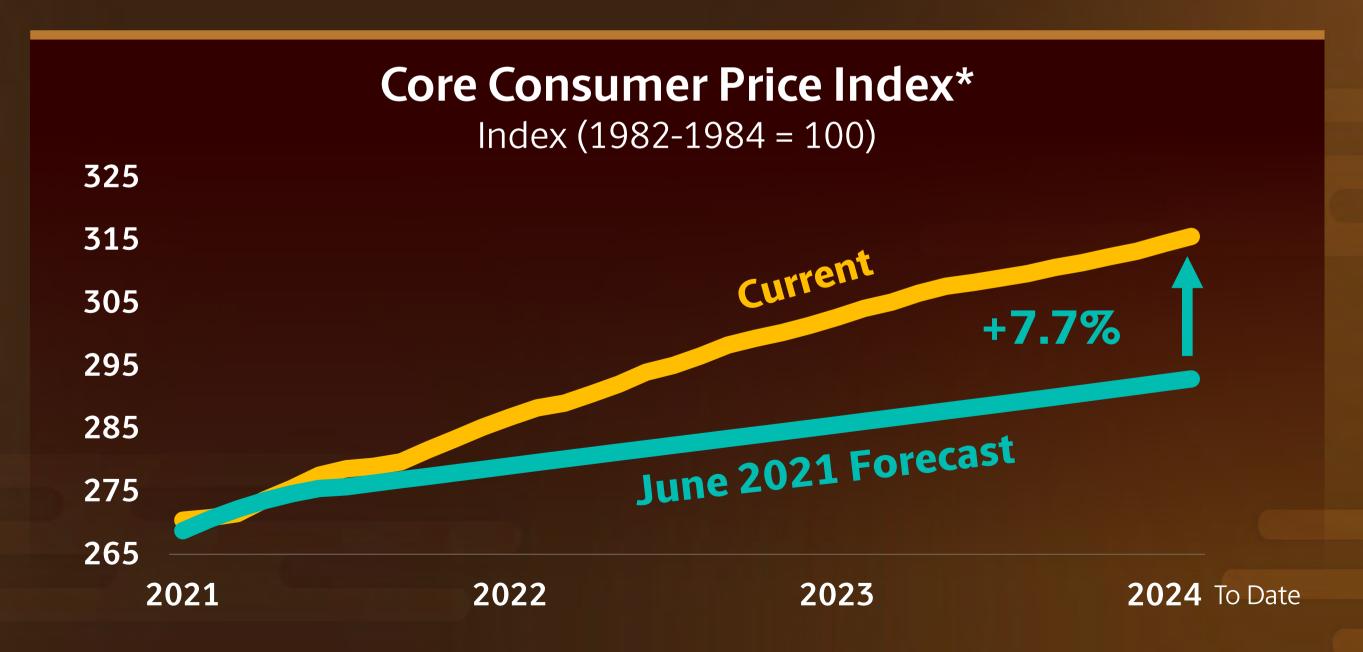
Driving more productivity from the assets we own

ROIC* = 21.9%
Industry leading

Measured by adjusted returns on invested capital*

Industry Dynamics





We Are Disrupting Ourselves

Sold UPS Freight/Bought Digital Companies

New Ways of Working

Coyote Strategic Alternatives

Focused Declarations

Disrupt or Be Disrupted

Our Declarations

Premium Small Package Provider

40%

U.S. SMB Volume

#1

Premium International Small Package Provider UDS
The UPS
Difference

Customer First

People Led

Innovation Driven

Premium Logistics Provider

#1

Complex Healthcare Logistics Provider

Premium Logistics Orchestrator

UPS Digital Growth Enabler

Powered by Productivity Flywheel

Our 1+2 Plan

2024 - 2026

- Market demand has reset
 Pivot toward growth
- Cost growth will ease
 We will anniversary the 1st
 year of the Teamsters
 contract on August 1, 2024
- We will win with a 1 + 2 plan

 Year 1 Focus on volume and adjusted operating profit* dollar growth

 Years 2 and 3 Focus on volume and adjusted operating profit margin* growth

2026 Consolidated Financial Targets

Revenue between

\$108B - \$114B

Adjusted Operating Margin*

13%+



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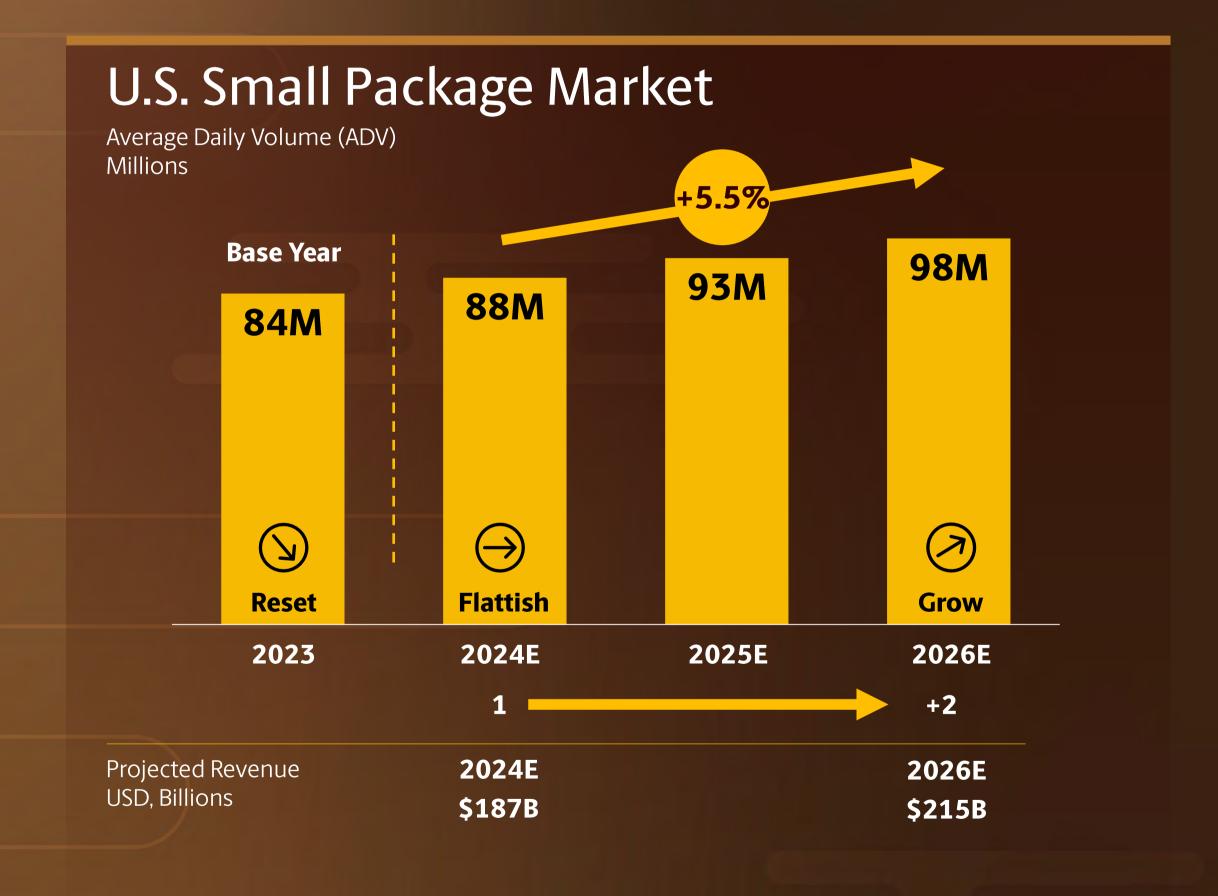
Market Outlook MATT GUFFEY CHIEF COMMERCIAL AND STRATEGY OFFICER

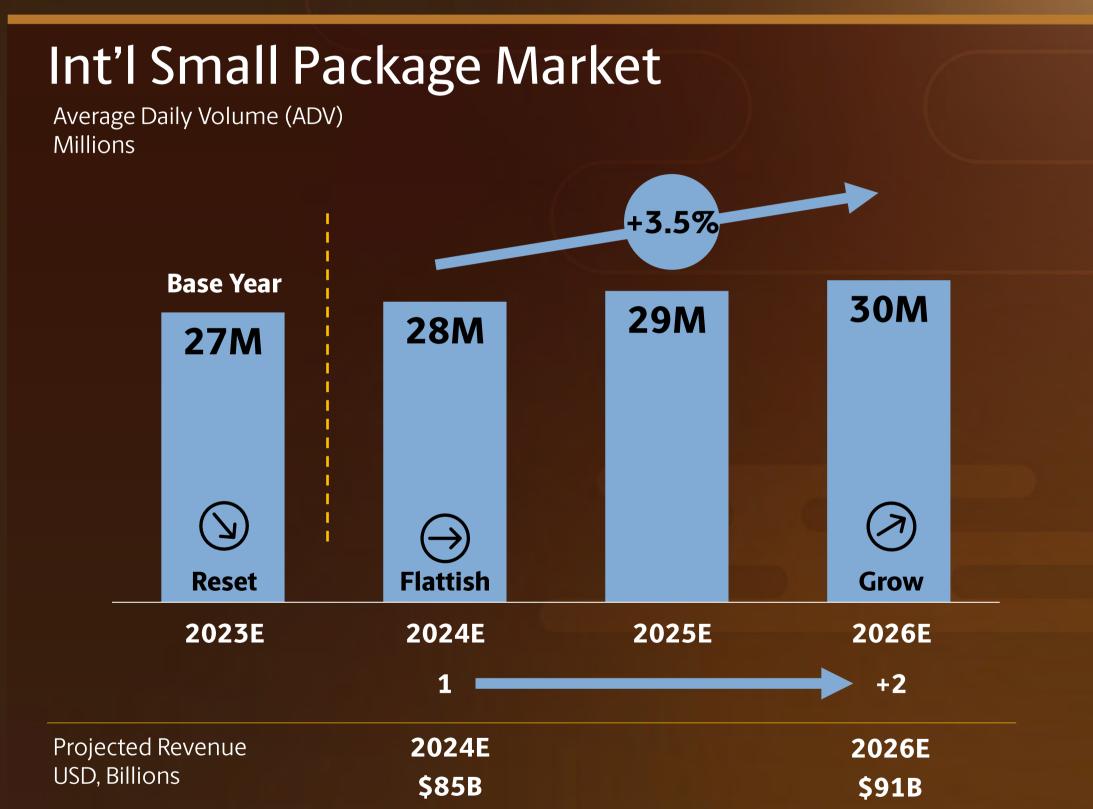


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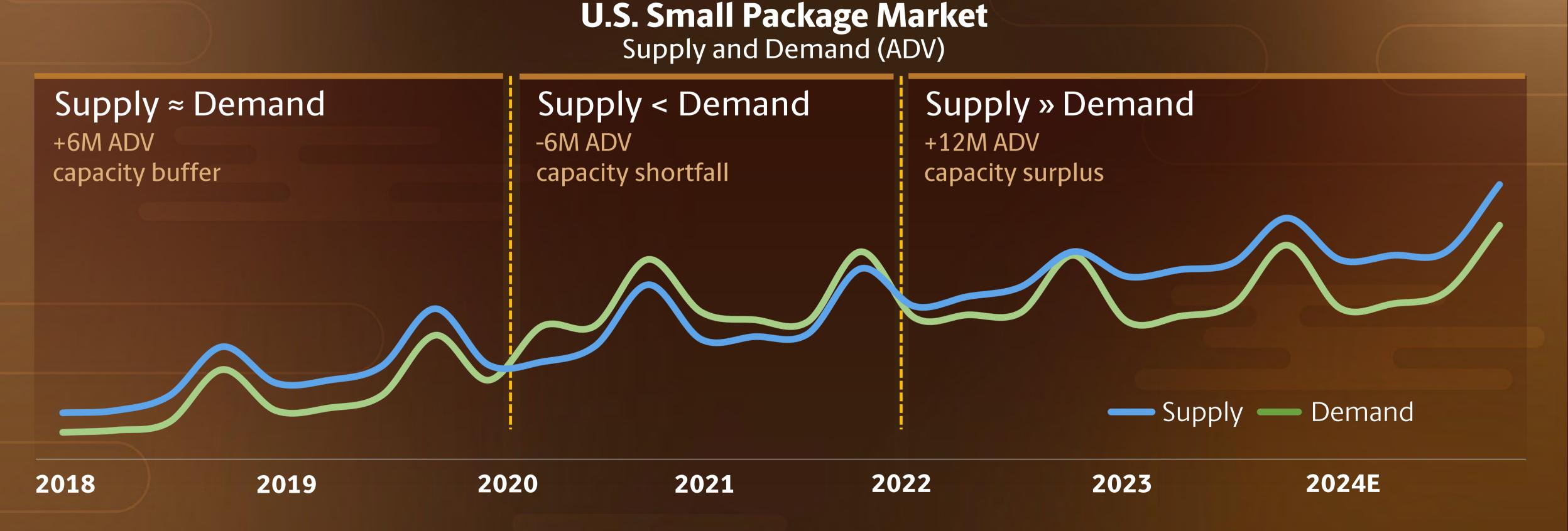
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Growth is Returning to Our Core Markets

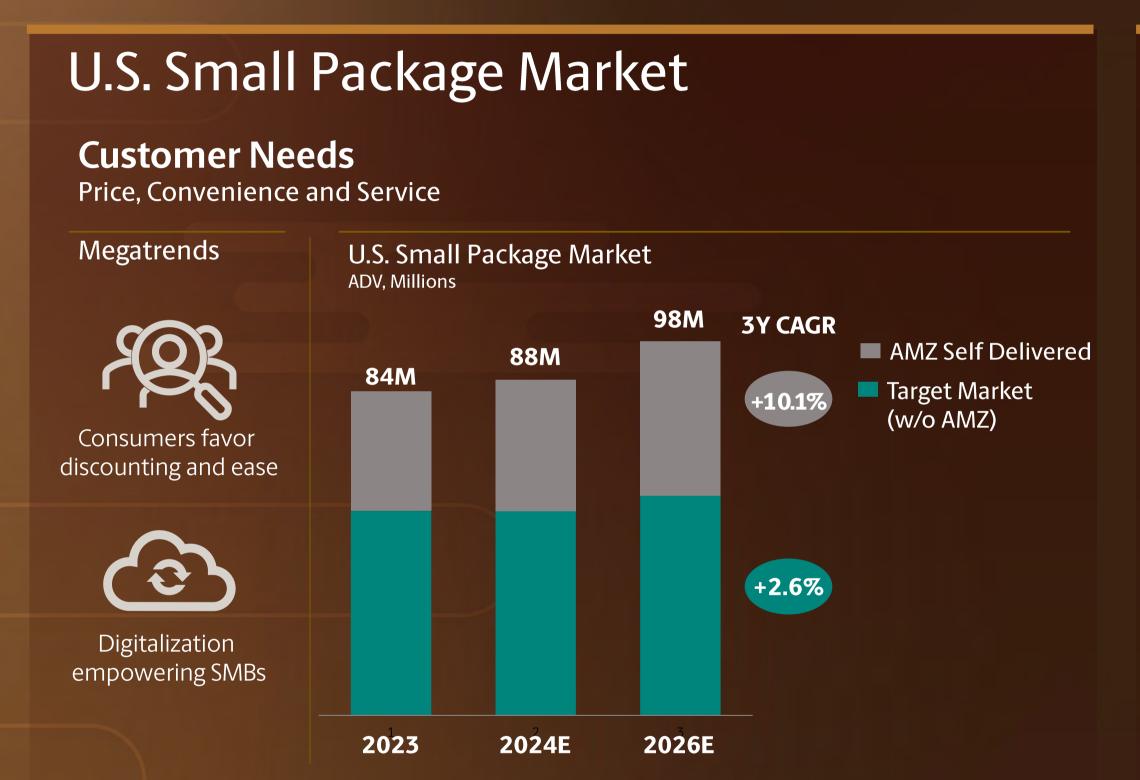


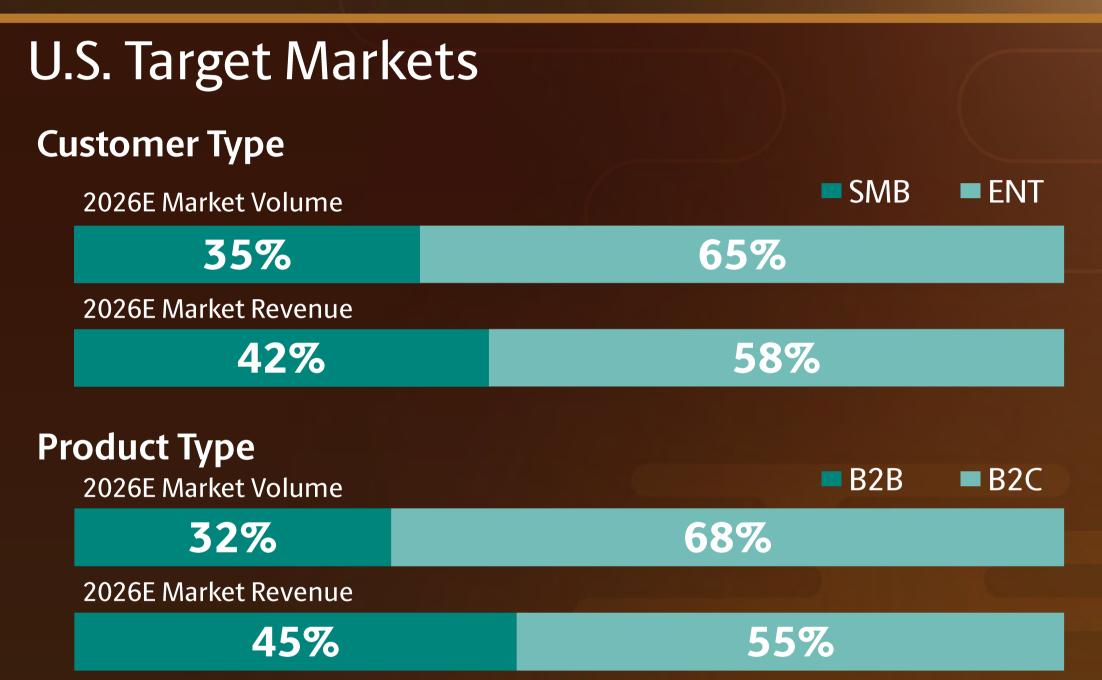


Excess Market Capacity Has Emerged

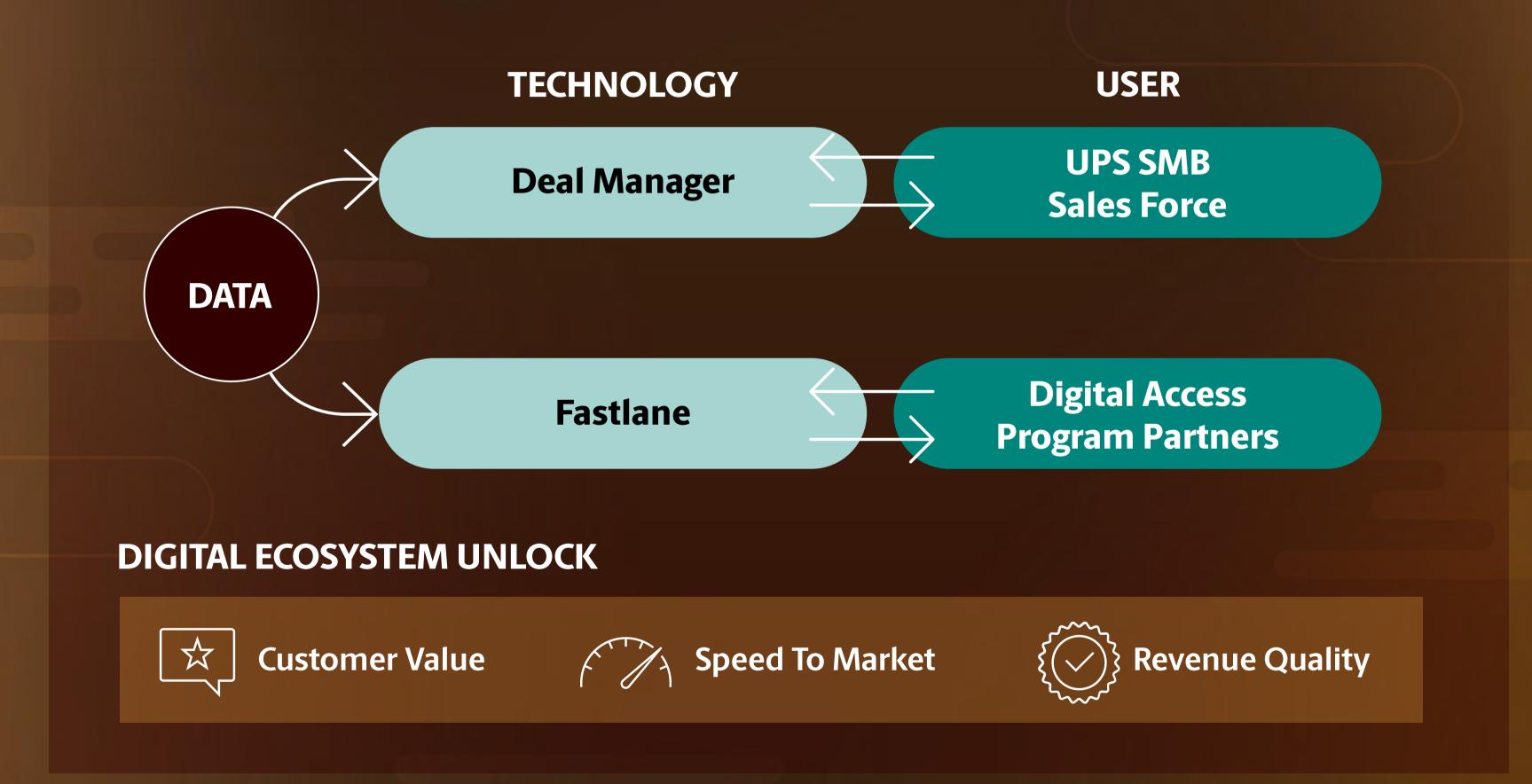


Targeting Premium Parts of the Market





Amplifying Our Right to Win

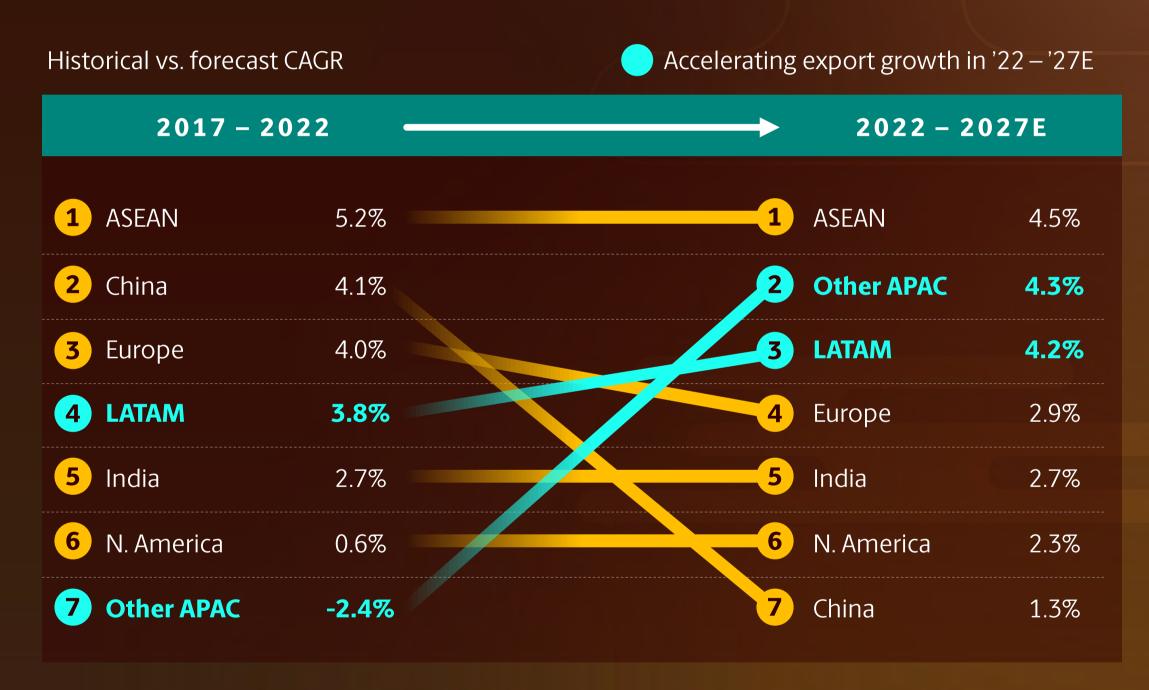


Targeting Growing Markets



NOTE: Source – UPS SPMM; Represents Addressable International Market; IMF 4Q23 World Economic Outlook Excludes Africa and Middle East

Export Volume Growth by Market



Source: IMF 4Q23 World Economic Outlook. Excludes Africa and Middle East due to limited data

Accelerating Growth

Re-Imagining Our Go-to-Market

Differentiated Value

Product Portfolio Simplification

Economy vs. Premium Nearshoring

Turbocharge the Core

Product Enhancements

> Hyperlocal Commercial

Grow on the Edge

New Product Innovation

Consolidated Returns Roadie XL and XD

Network of the Future

Architecture of Tomorrow

Channel Optimization



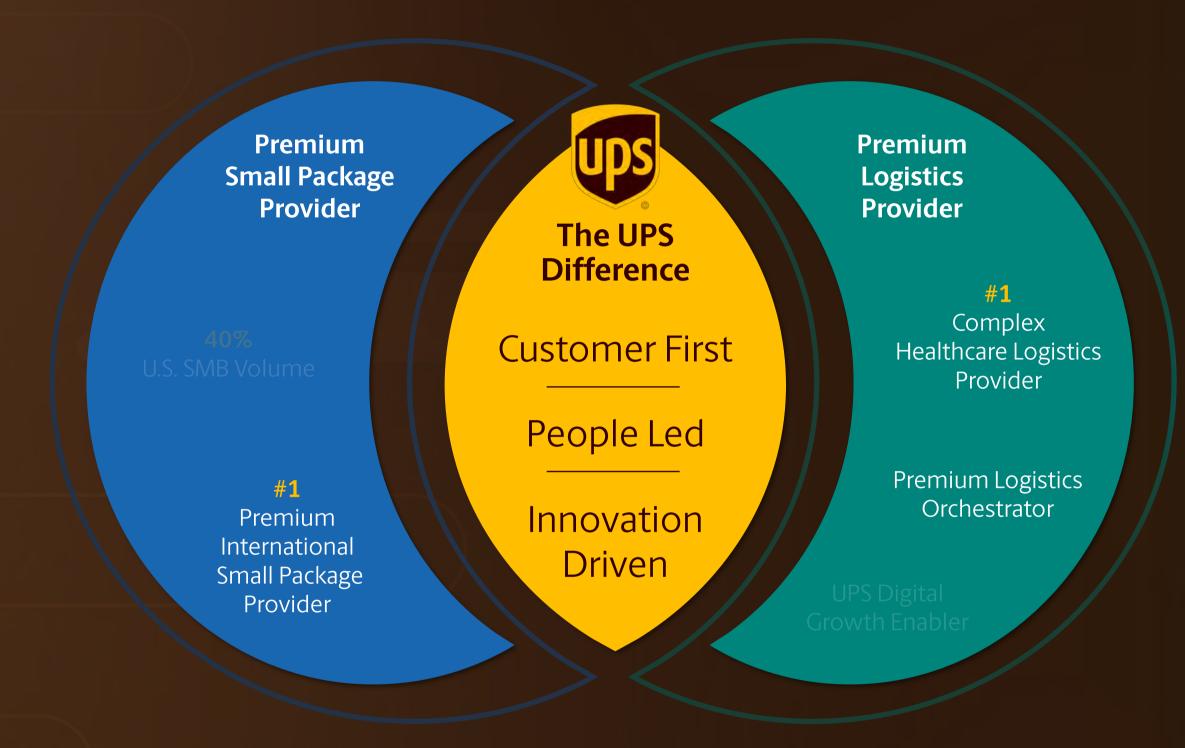
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International, Healthcare and SCS KATE GUTMANN

PRESIDENT INTERNATIONAL, HEALTHCARE AND SUPPLY CHAIN SOLUTIONS

Our Declarations



Powered by Productivity Flywheel

- #1 Premium International Small Package Provider
- #1 Complex Healthcare Logistics Provider
- Premium Logistics
 Orchestrator

One UPS

International, Healthcare and Supply Chain Solutions

International Small Package

Supply Chain Solutions

Leaning Into Healthcare

Capitalizing On Trade Lane Shifts

Manufacturing Customs Brokerage Freight Forwarding Distribution Transportation Recipient Store Return

One UPS end-to-end portfolio enables increased profitability and customer loyalty

Healthcare Market

We are focused on the most complex part of the market where margins are most attractive

2026 Projection

Total Healthcare Logistics Market \$152B

Complex \$82B

Precision Logistics \$9B

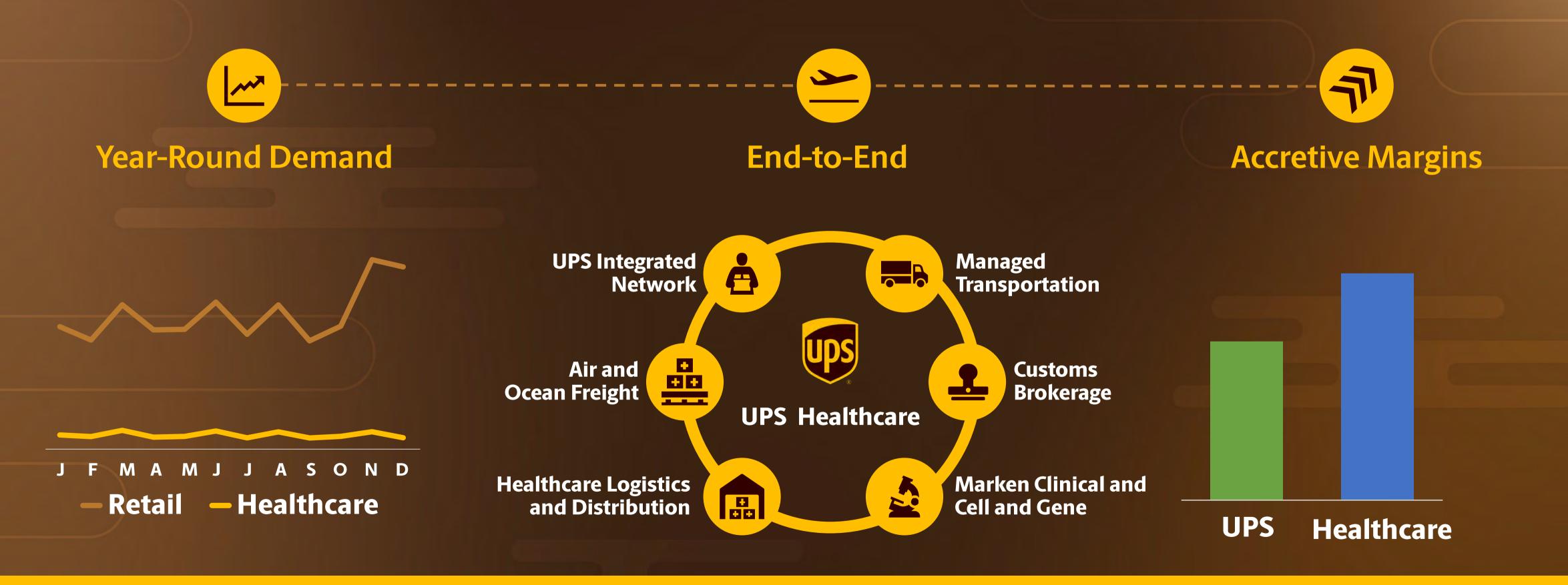
\$6B

Clinical

Fastest-growing part of the market for our customers

Source: Market Size Estimates

Attractiveness of Healthcare Logistics



Healthcare customers drive higher cross-portfolio utilization and increased loyalty

Healthcare Investment Focus

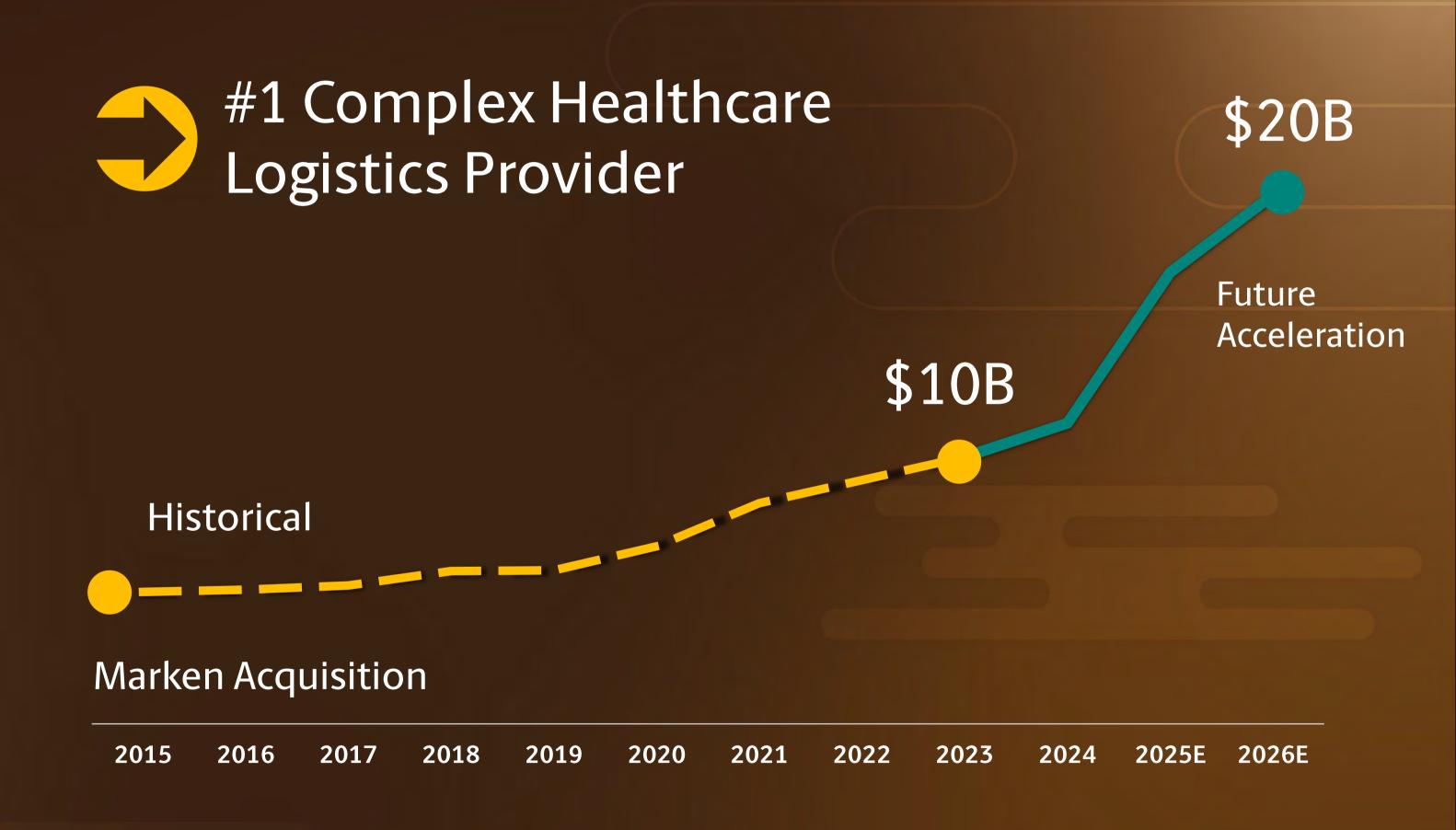
Targeted within six growth pillars



Our Declarations

By developing capability in six key areas ...

- 1 Cold Chain
- 2 Clinical and Advanced Therapies
- 3 Labs and Diagnostics
- 4 Pharma
- 5 Home Healthcare
- 6 Medical Devices



We will double the size of our Healthcare revenue by 2026

Trade Lane Shifts

Global trade flows are evolving

Major companies are restructuring their supply chains, exploring new models that not only reduce cost but also hedge against potential disruption, increasing resiliency

Intra-Asia: an emergent trend

Asia to U.S. the legacy model

Asia to Mexico: an emergent trend

Mexico Nearshoring

The relocation of supply chains to and through Mexico presents a major strategic opportunity for UPS



Asia Diversification

Targeted strategic investments to diversify revenue, accelerate growth and reduce risk

Growth Acceleration in Nine High-Opportunity Markets



Investments Unlock Accelerated Growth Trajectory

Air Network and Routing Enhancements



Air Network and Routing changes speed time in transit and increase efficiency

Customs Brokerage Excellence



- Customer technology drives less customs holds
- Automation increases efficiency

Portfolio Expansion



- Coverage and capabilities in target markets
- Cold chain and specialized services

Go-to-Market Engagement



• One UPS alignment around the globe

China and Hong Kong



Drive 2.5X market growth through operational and commercial investments

Cross-Border Excellence

Capitalize on trade lane shifts through continued investment as #1 in Global Brokerage

Next Gen Brokerage We are simplifying global trade to position UPS as the #1 Premium International Provider

- The cross-border transportation landscape is increasingly complex due to regulatory and political dynamics
- •Next Gen Brokerage solves for complexity with a **customer portal** that offers **ease and visibility** through every stage of the cross-border process
 - Pre-Shipping
 - Shipping
 - Clearance, Delivery and Billing

Key UPS Investments in Brokerage

Superior Customer Experience



Operational Excellence



Improved Service Performance and Holds Reductions



DAP Available in 30 markets

Australia	Finland	Ireland	Mexico	Singapore	laiwan
Austria	France	Italy	Netherlands	South Korea	Thailand
Belgium	Germany	Japan	Norway	Spain	UK/GB
Canada	Hong Kong	Luxemburg	Poland	Sweden	United States
Denmark	India	Malaysia	Portugal	Switzerland	Vietnam

Supply Chain Orchestration

End-to-end visibility powered by Symphony platform

End-to-End Supply Chain



UPS SymphonyTM







Customs Brokerage



Freight Forwarding



Distribution



Transportation



Recipient



Store



Return



Upstream



Downstream







Extend Revenue
Streams



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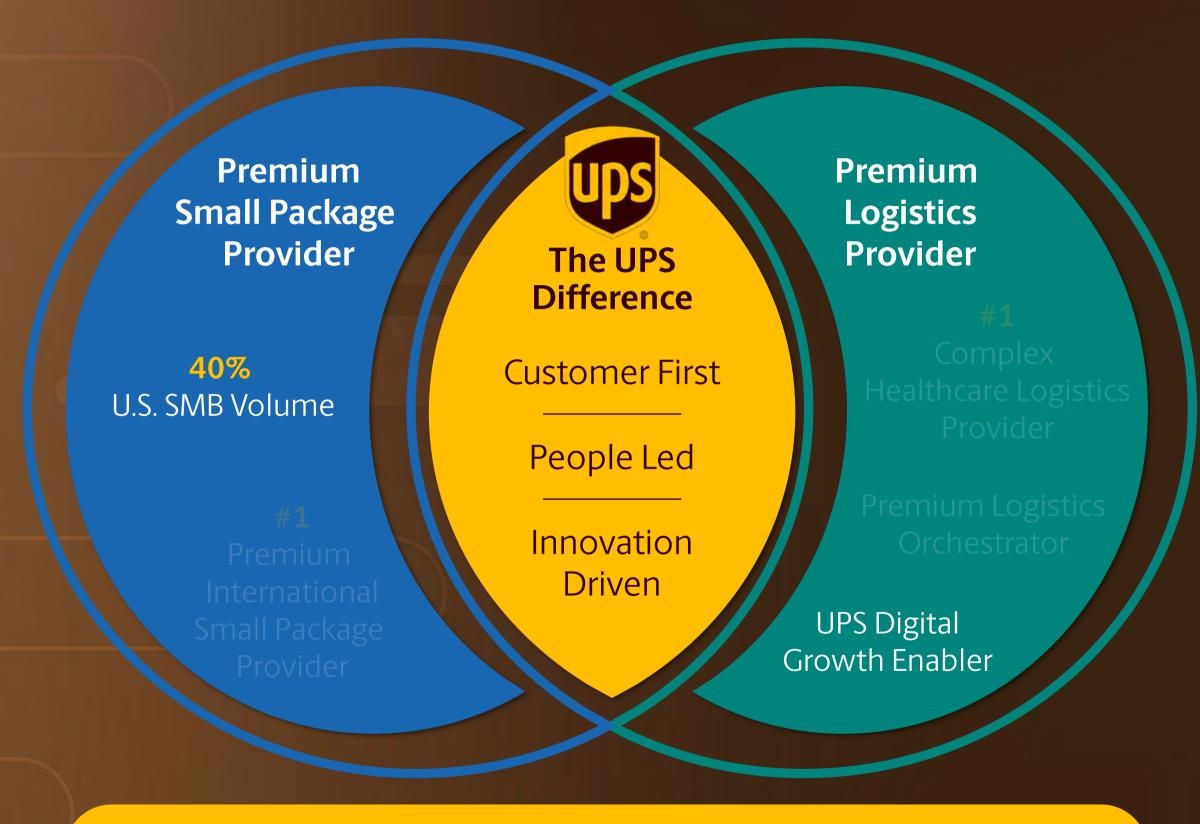
U.S. Domestic NANDO CESARONE PRESIDENT U.S.



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Our Declarations

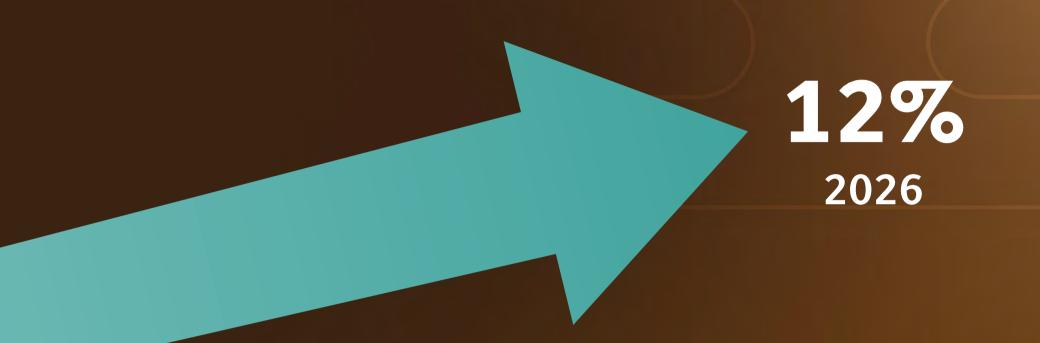


Powered by Productivity Flywheel

Enablers

- Return to volume growth by capturing share
- Grow Revenue per Piece (RPP) faster than Cost per Piece (CPP)
- Leverage new automation and technology tools to materially improve productivity

Expand Adjusted* Operating Margin to at Least 12% by 2026



9% 2023

How We'll Capture SMB Growth





Digital Access Program (DAP)

Fastlane and APIs

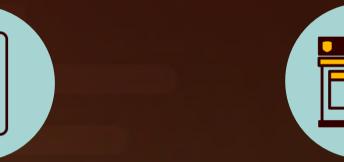
DIGITAL



UPS.com

Hyper Personalization

CHANNEL

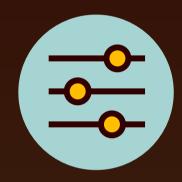


The UPS Store

Single View of Customer

PHYSICAL

...with the products and capabilities they need



Simplified Portfolio

Premium and Economy



Value-based Pricing

nomy Deal Manager

EXPERIENCE

SHIPPER



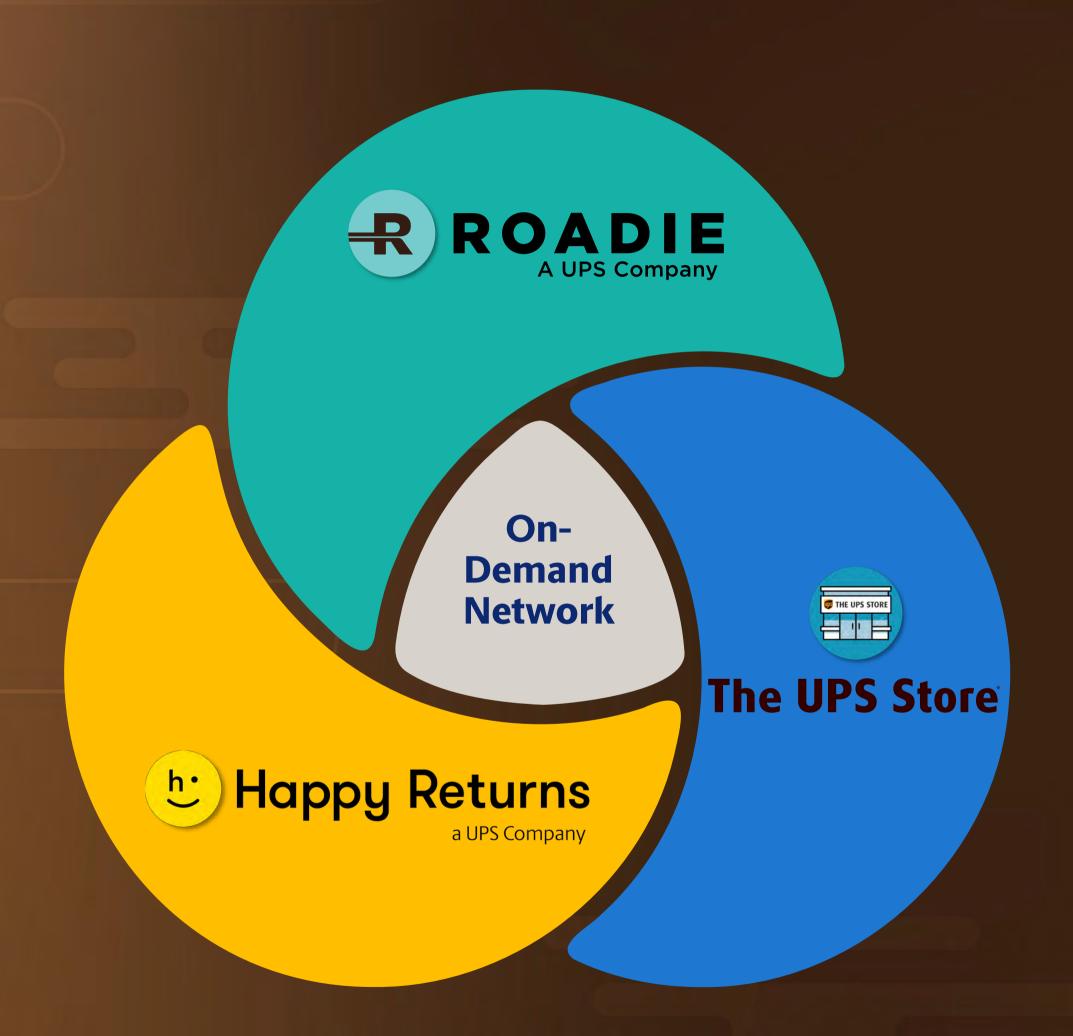
My Choice

Visibility and Notification

RECIPIENT

Our Declaration: Reach 40% U.S. SMB Volume Penetration

On-Demand Network





Speed



Scale



Synergies

How We'll Capture Commercial Growth ...Both SMB and Enterprise

Play to Strengths

Play Offense

Play in New Markets

OUR MOVES

- Leverage superior network built to support commercial customers
- Lean into markets where we have reliability and speed advantages
- Expand Saturday pickup into new markets

- Position new services and capabilities (e.g., Happy Returns)
- Utilize new dynamic pricing to attract new volume while enhancing margins

- Drive density with multi-piece offerings to LTL market
- Bring industry-leading service and delivery windows to retailers to drive positive customer experience

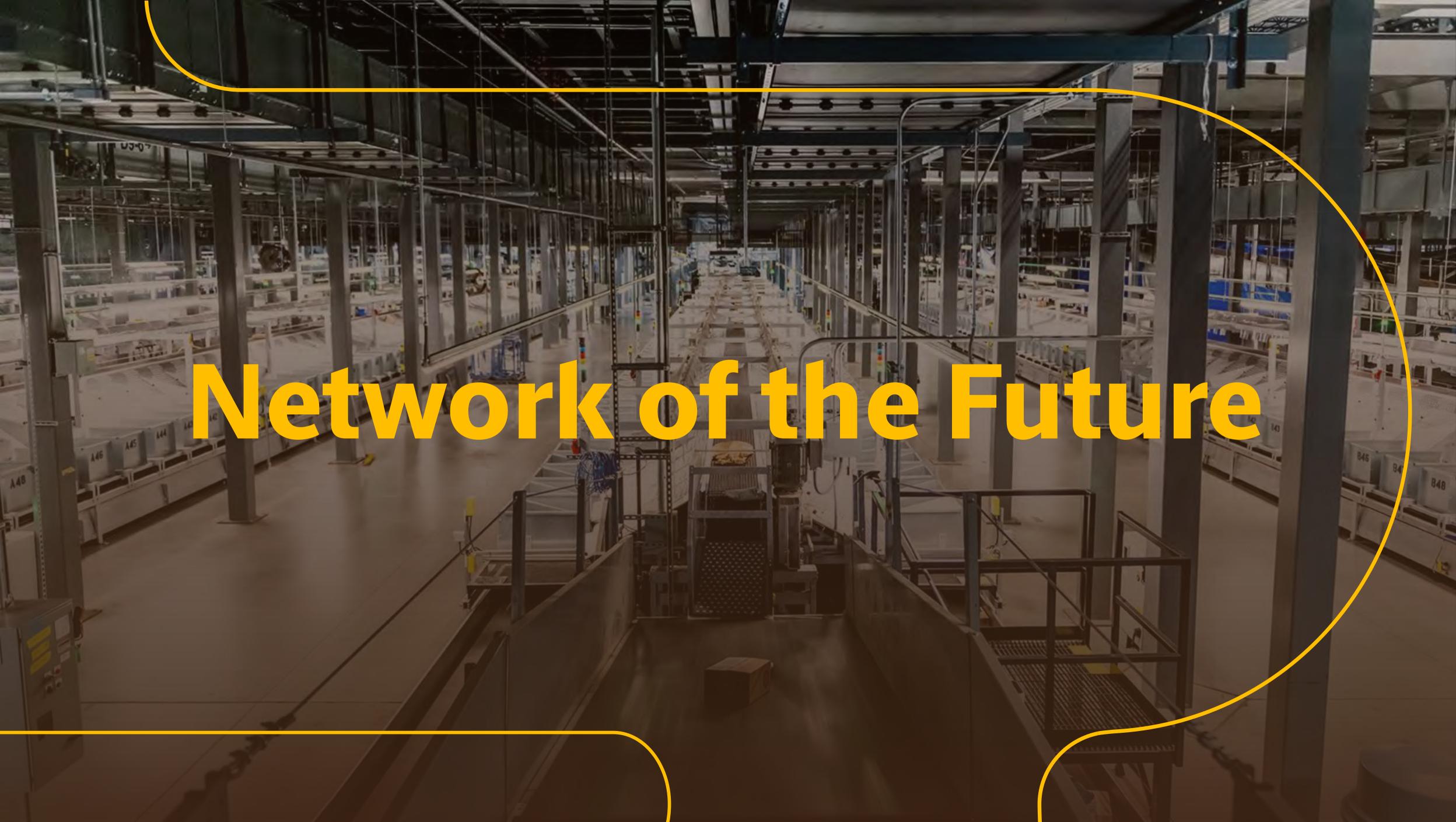
Defend and Grow Our #1 Position

Grow U.S. Revenue Per Piece Faster Than Cost Per Piece



Revenue per Piece Cost per Piece $+\sim2.5\%$ $+\sim1.0\%$

CAGR 2024 – 2026F

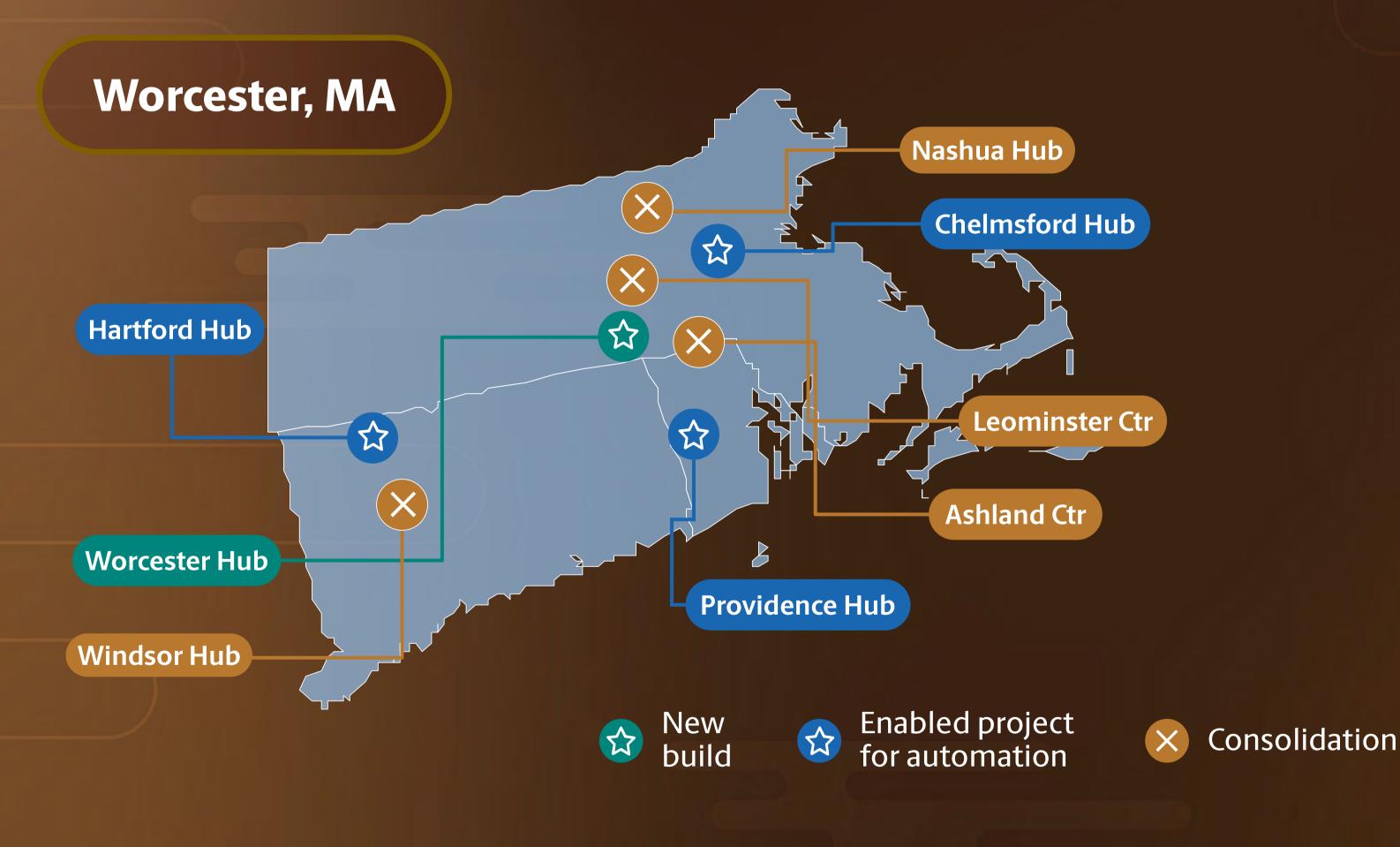


Network of the FutureWhat We're Solving For

- Creating capacity through productivity with a lower cost per package
- Enhancing a highly productive network, with less dependency on labor
- Building additional flexibility to better serve our customers

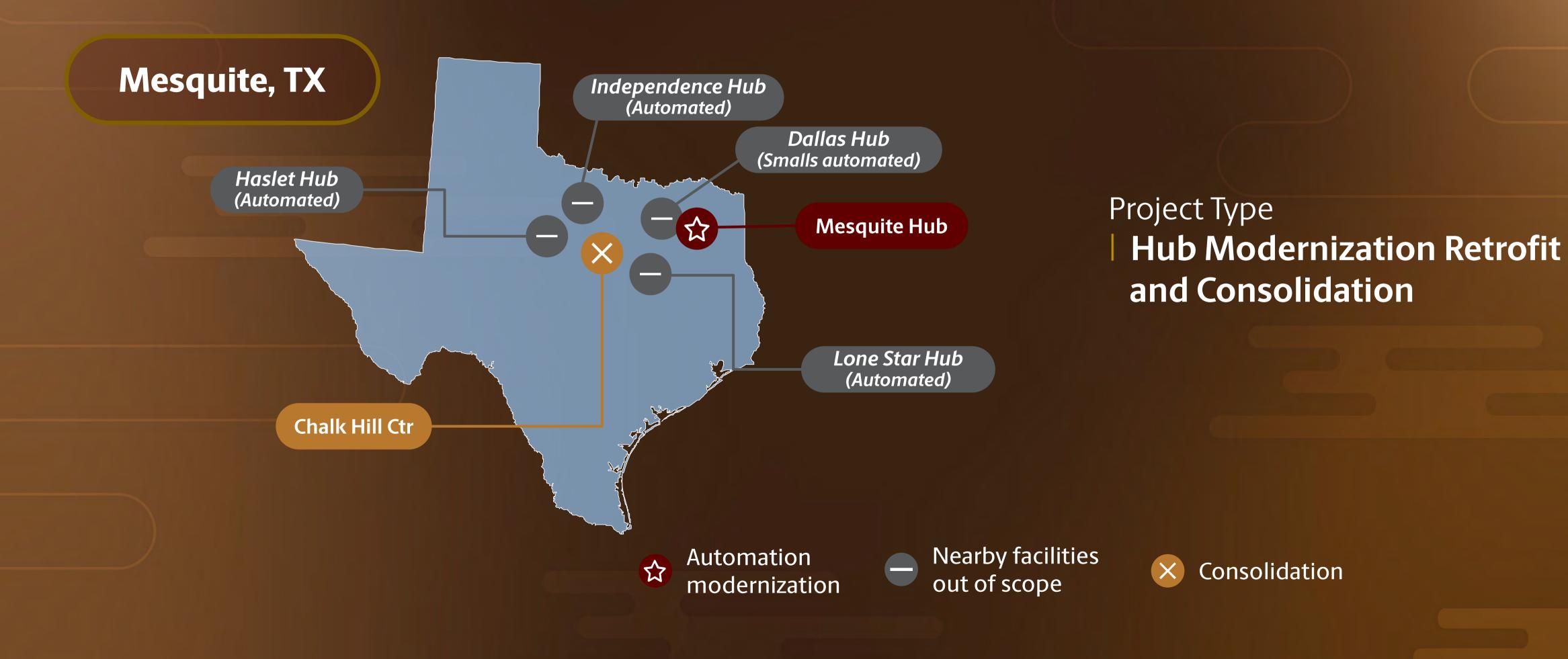


Automation and Consolidation Projects

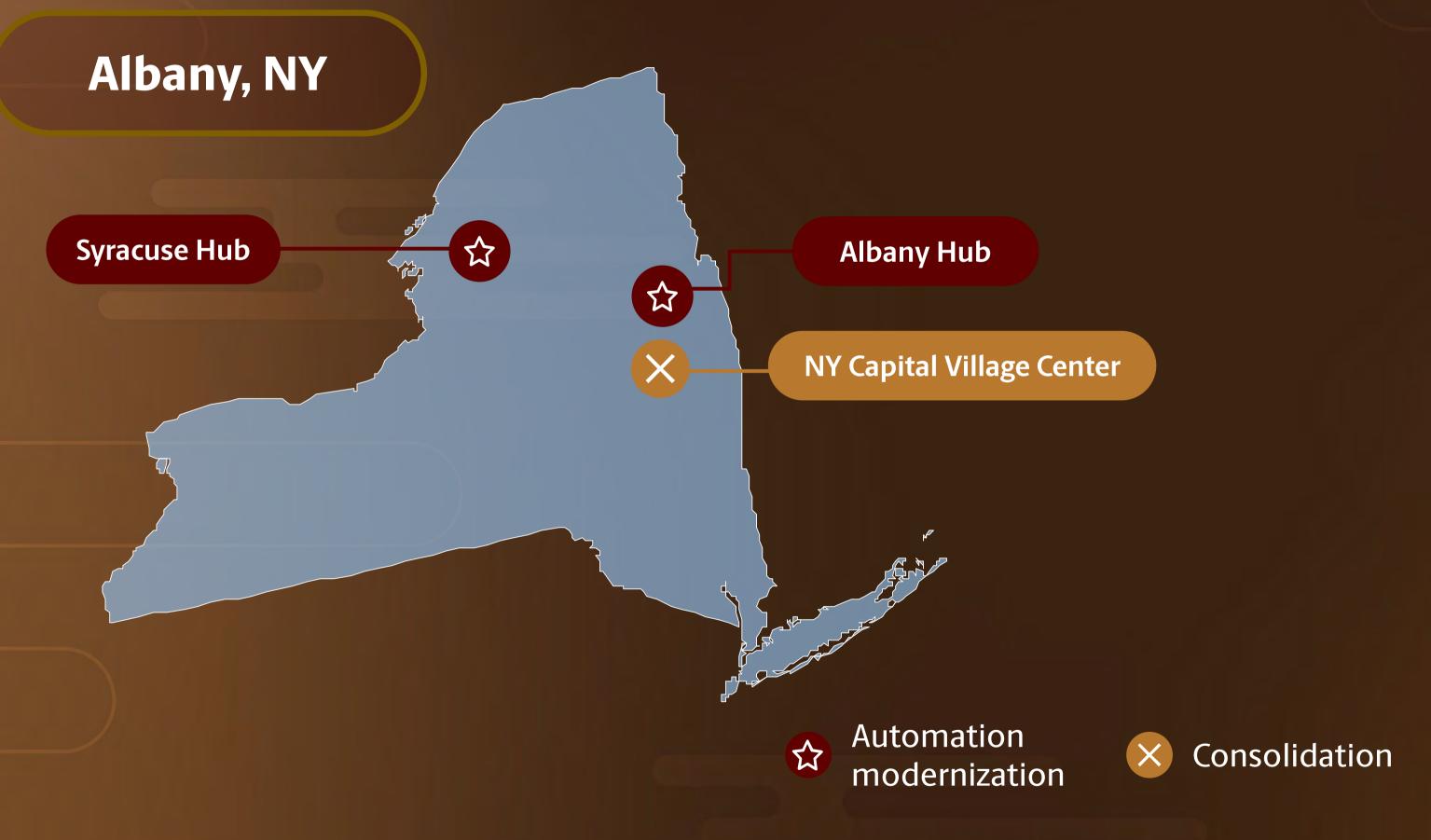


Project Type
Replacement
(build new and expand capacity to enable consolidation)

Automation and Consolidation Projects



Automation and Consolidation Projects



Project Type

| Hub Modernization Retrofit and Consolidation |

63 Sites with Major Automation Projects by End of 2028



Actions We Are Taking Right Now

Building and Sort Closures

Complete In-flight
Automation Projects

Operational and Staffing Optimization

Evaluating Productivity Investments and Deploying New Automation

Operator of the Future Roles and Responsibilities

On path to

12%

adjusted*
operating margin
by 2026

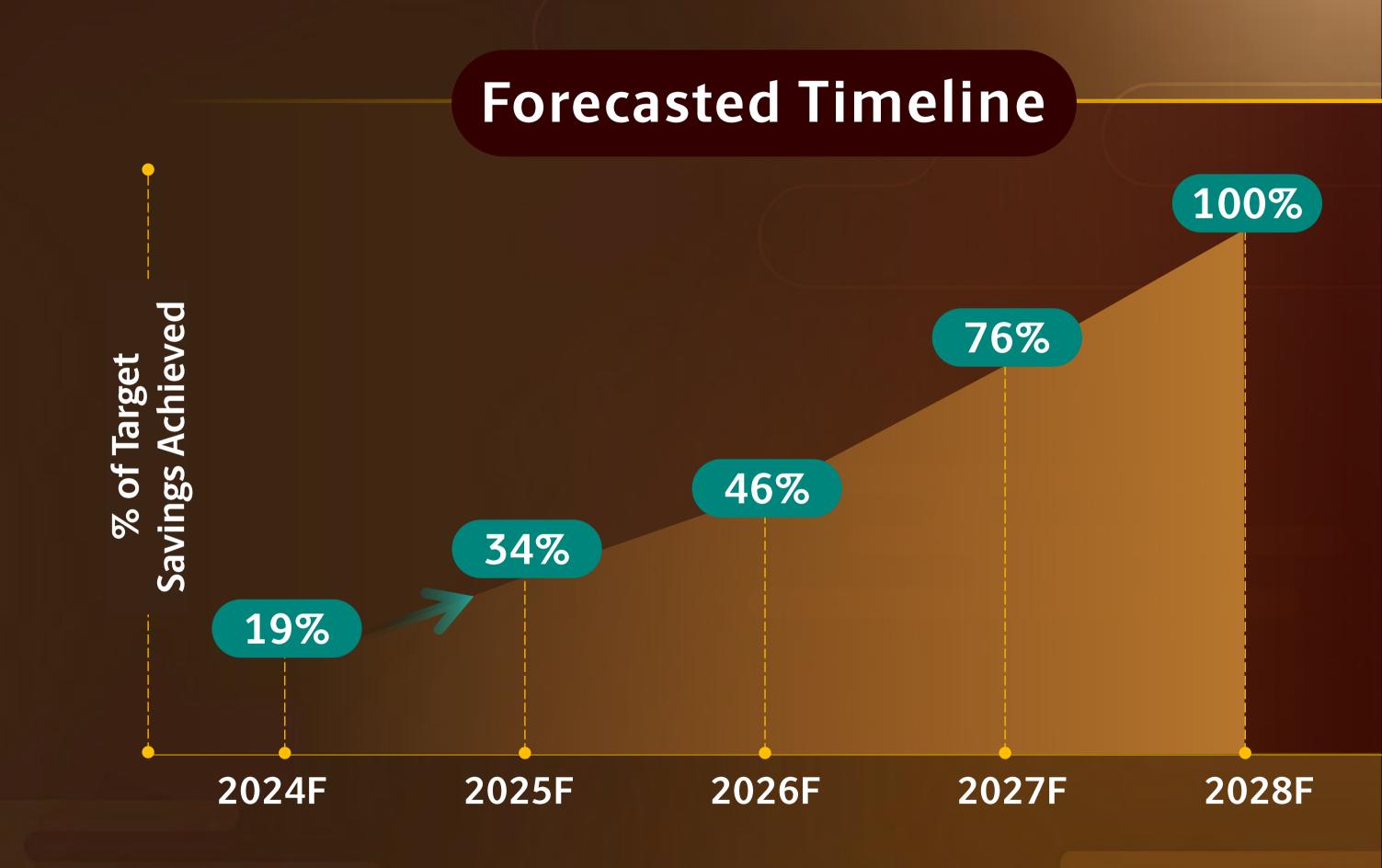
Network of the Future (Productivity Flywheel)

Total Savings

~\$3B by the end of 2028

Grow Volume per Resource*

~51 ~59 2023 ~2026





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Organizational Agility and Enabling the Business BALA SUBRAMANIAN

CHIEF DIGITAL AND TECHNOLOGY OFFICER

Technology Underpins Our Enterprise Strategy and Goals, helping unlock revenue growth and drive cost optimization efforts

Modernization of Technology Stack

Brilliant Basics

- Implement Secure IT Infrastructure
- Introduce Enterprise API Architecture
- Upgrade Enterprise Technologies (Finance, HR, Payroll)
- Digitize Operations Technologies
- Modernize Customer and Commercial Technologies

Strategic Bets



Robotics and Automation

Smart Package Smart Facility

Digital Twins

Optimizing our run-grow mix

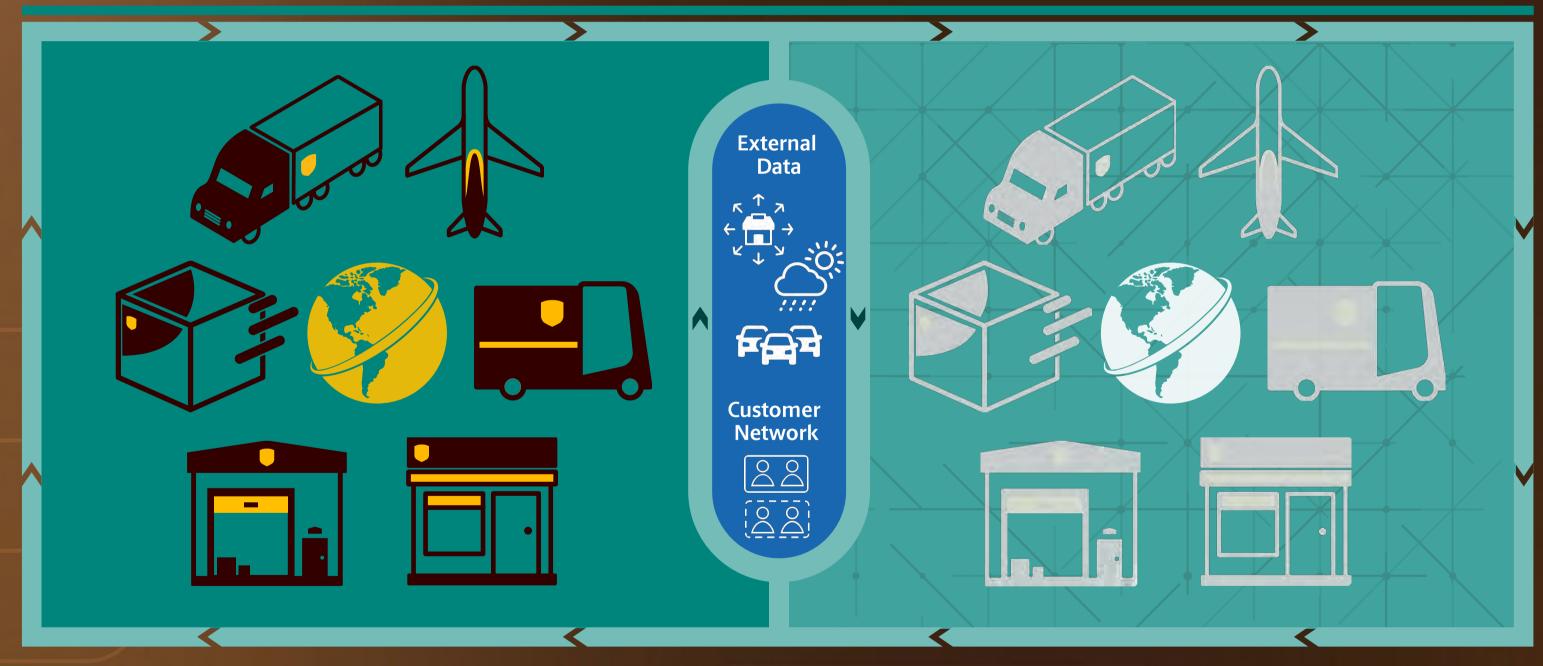
We Have Made Significant Strides in Implementing Network of the Future by implementing tomorrow's technology today

Current UPS Network



We Have Made Significant Strides in Implementing Network of the Future by implementing tomorrow's technology today

Future State UPS Network



UPS Network

Digital Twin of Twins Engine

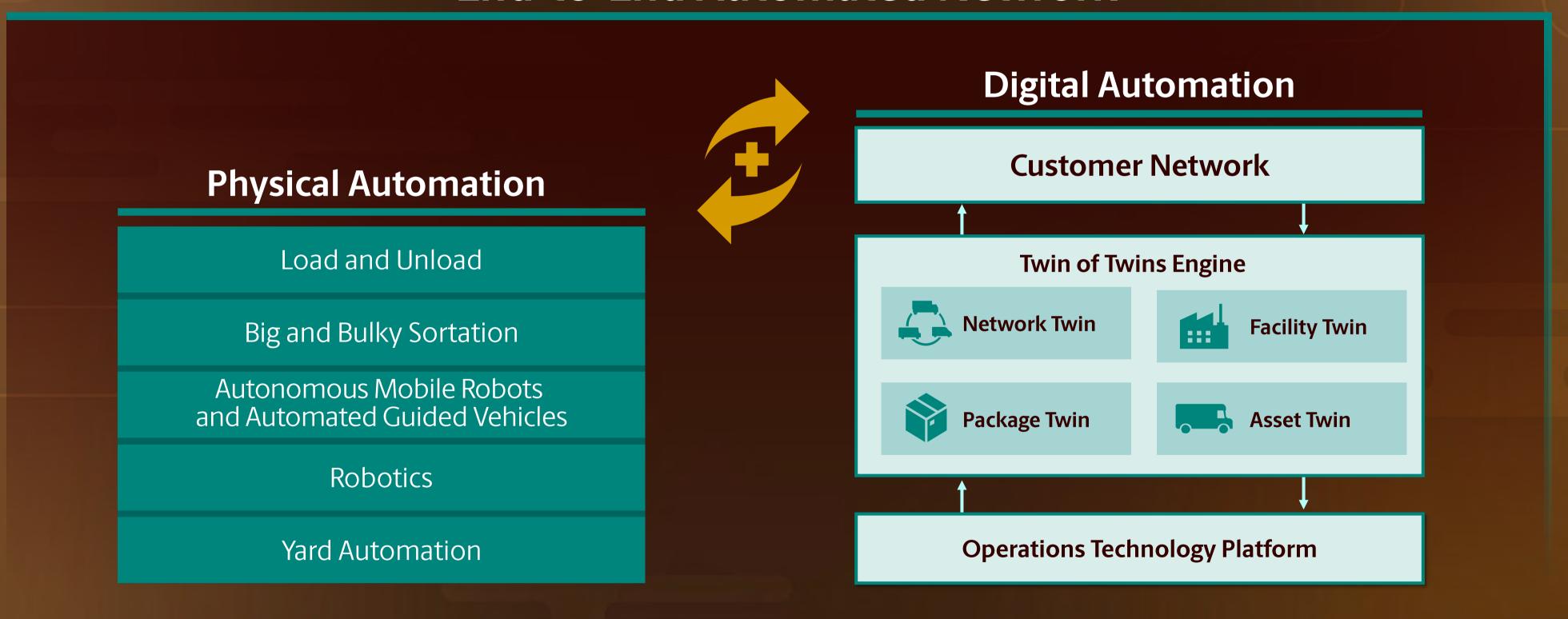
Near **real-time**, **scalable**, **flexible** using digital capabilities complementing the physical network

Expand from component level optimization to **system level optimization**

Multi-carrier, multi-customer, multi-package and multi-product

We Are Driving an Accelerated Network Optimization Program through Robotics and Automation

End-to-End Automated Network



Moving from a Scanning to Sensing Based Network

is helping drive greater efficiencies for the organization

Smart Preload

Moving from manual to automated scanning with new wearable technology

Already implemented

Smart Package Car

Car is instrumented with RFID readers which enables customer pickup scan as smart packages are loaded into the car

Implementation in Progress









Smart Driver 3



Technology shows driver instantly where the package is on the car

Implementation in Progress

Smart Customer 4



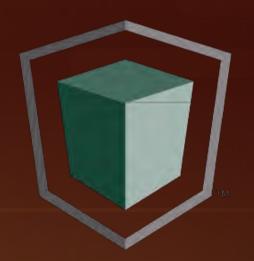
Customer will be printing RFID Smart Labels at Pickup (Applying RFID labels further upstream)

Implementation in Progress

DeliveryDefenseTM Address Confidence

A first-of-its kind technology that leverages Al to help shippers make smarter, safer shipping decisions, before they even print a label.

DeliveryDefense Address Confidence uses complex AI to generate simple, actionable confidence scores that help shippers identify the top risks in their network that drives shipping loss



DeliveryDefense

DeliveryDefense **API**

DeliveryDefense Web Tool

DeliveryDefense Advisory Services



Save Money
Reduce shipping loss
by up to 30%



Save TimeStreamline the review of orders



Save CX
Avoid losses and offer safer service



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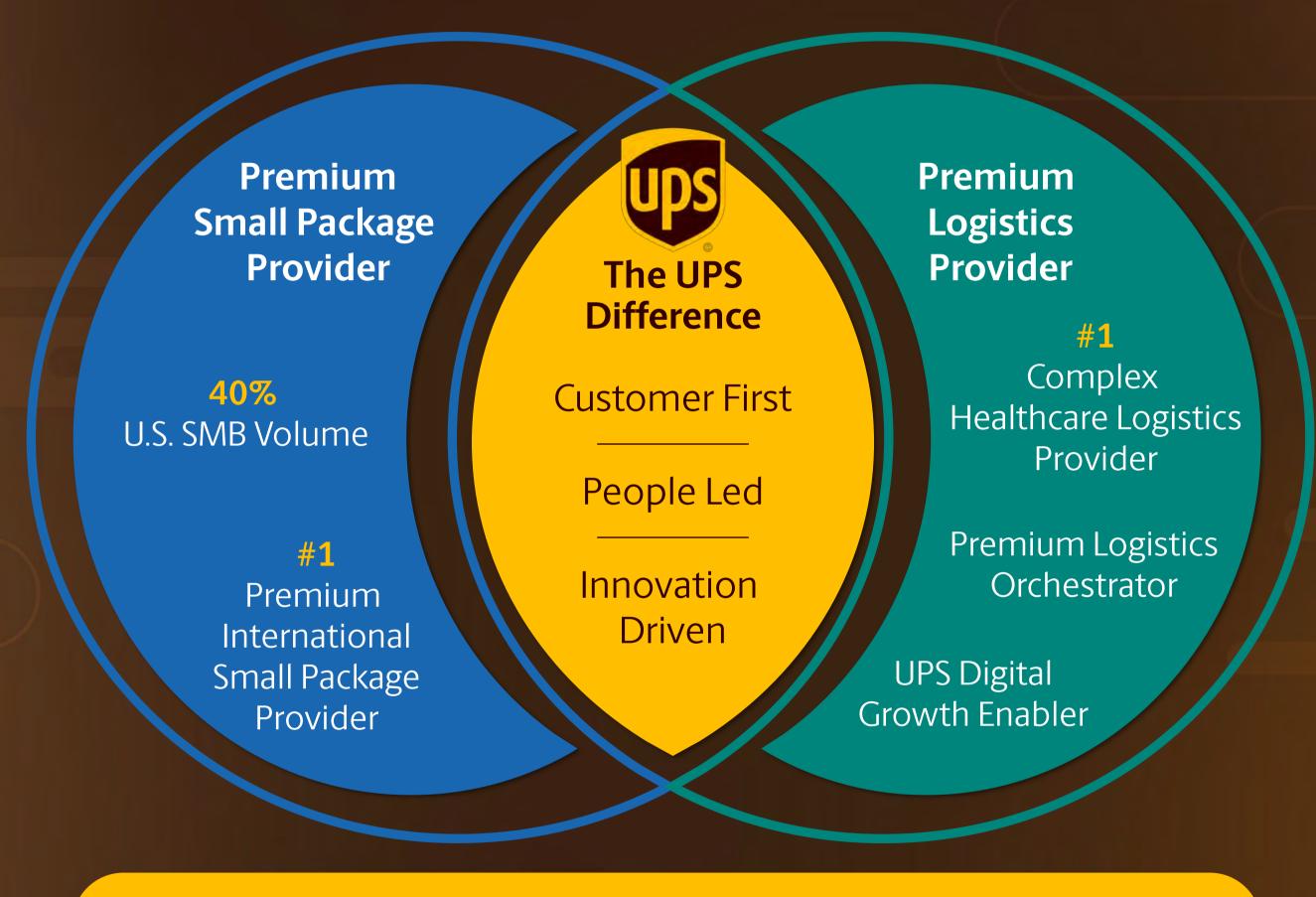
Financial Plan BRIAN NEWMAN CHIEF FINANCIAL OFFICER



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Our Declarations



Powered by Productivity Flywheel

2024 Guidance

Consolidated Revenue

FY \$92.0 - \$94.5 Billion

1H24 down 1% - 2% YOY

2H24 up 4% - 8% YOY

Consolidated Adjusted Operating Profit*

FY **\$9.2 - \$10.0** Billion

1H24 down 20% - 30% YOY

2H24 up 20% - 30% YOY

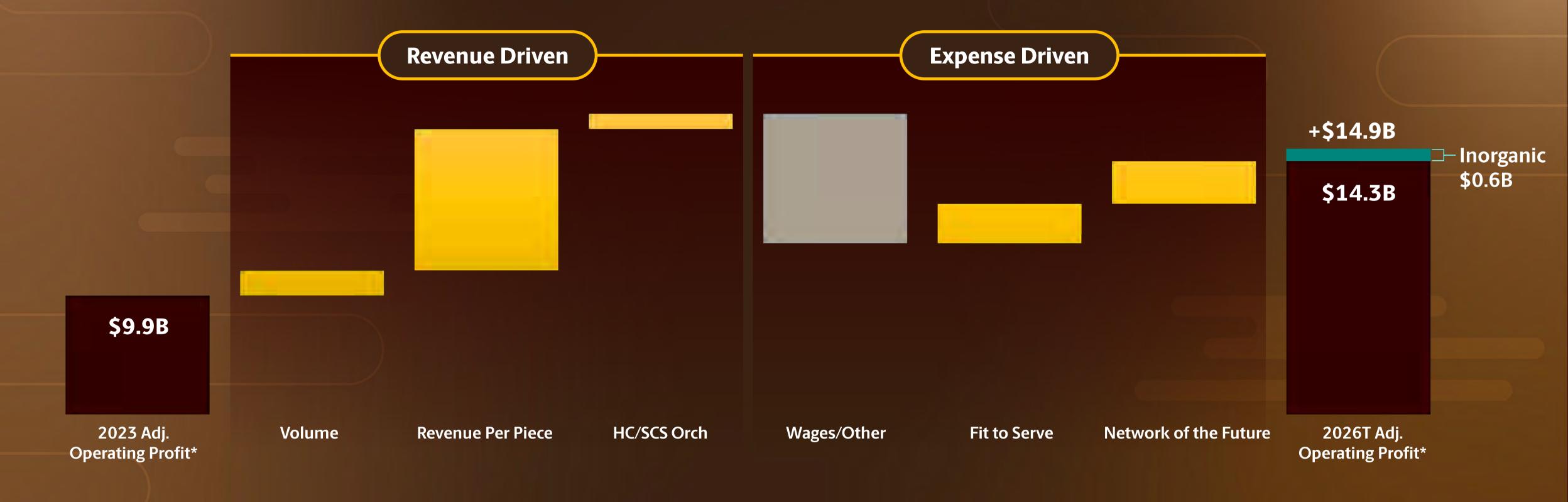
2026 Revenue Target Growth



2026 Adjusted* Operating Profit Target Growth



Path to Profit Growth



Capital Investments



Excludes Acquisition Capital

Cumulative Free Cash Flow* Generation Target Growth

- Targeted Cumulative Cash from Operations of \$35B
- Free Cash Flow* 3-year CAGR of 10.5%



\$17B - \$18B 2024-2026T

\$5.2B 2023

Capital Allocation Policy/Priorities

Reinvest in the Business to Achieve Financial Targets

Targeting \$17B-\$18B in cumulative capex from 2024-2026

1

Stable and Growing Dividend

Targeted payout of ~50% of prior year adjusted EPS*

2

Strong Balance Sheet

Target capital structure of ~2.5 times debt to EBITDA*

3

Share Repurchases

Use excess cash to repurchase shares

4

Maintain strong liquidity to give us the flexibility we need to run the business.



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Appendix

Reconciliation of GAAP and Non-GAAP Financial Measures

Non-GAAP Financial Measures; Reconciliations

From time to time we supplement the reporting of our financial information determined under generally accepted accounting principles ("GAAP") with certain non-GAAP financial measures.

We believe that these non-GAAP measures provide meaningful information to assist users of our financial statements in more fully understanding our financial results and cash flows and assessing our ongoing performance, because they exclude items that may not be indicative of, or are unrelated to, our underlying operations and may provide a useful baseline for analyzing trends in our underlying businesses. These non-GAAP measures are used internally by management for business unit operating performance analysis, business unit resource allocation and in connection with incentive compensation award determinations.

Non-GAAP financial measures should be considered in addition to, and not as an alternative for, our reported results prepared in accordance with GAAP. Our adjusted financial information does not represent a comprehensive basis of accounting. Therefore, our adjusted financial information may not be comparable to similarly titled information reported by other companies.

Forward-Looking Non-GAAP Metrics

From time to time when presenting forward-looking non-GAAP metrics, we are unable to provide quantitative reconciliations to the most closely correlated GAAP measure due to the uncertainty in the timing, amount or nature of any adjustments, which could be material in any period.

Transformation Charges, and Goodwill, Asset Impairment and Divestiture Charges

We supplement the presentation of our operating profit, operating margin, income before income taxes, net income and earnings per share with non-GAAP measures that exclude the impact of charges related to transformation activities, and goodwill, asset impairment and divestiture charges. We believe excluding the impact of these charges better enables users of our financial statements to view and evaluate underlying business performance from the perspective of management. We do not consider these costs when evaluating the operating performance of our business units, making decisions to allocate resources or in determining incentive compensation awards.

One-Time Compensation Payment

We supplement the presentation of our operating profit, operating margin, income before income taxes, net income and earnings per share with non-GAAP measures that exclude the impact of a one-time payment made to certain U.S.-based, non-union part-time supervisors following the ratification of our labor agreement with the Teamsters. We do not expect this or similar payments to recur. We believe excluding the impact of this one-time payment better enables users of our financial statements to view and evaluate underlying business performance from the same perspective as management.

Defined Benefit Pension and Postretirement Medical Plan Gains and Losses

We recognize changes in the fair value of plan assets and net actuarial gains and losses in excess of a 10% corridor (defined as 10% of the greater of the fair value of plan assets or the plan's projected benefit obligation), as well as gains and losses resulting from plan curtailments and settlements, for our pension and postretirement defined benefit plans immediately as part of Investment income and other in the statements of consolidated income. We supplement the presentation of our income before income taxes, net income and earnings per share with adjusted measures that exclude the impact of these gains and losses and the related income tax effects. We believe excluding these defined benefit pension and postretirement medical plan gains and losses provides important supplemental information by removing the volatility associated with plan amendments and short-term changes in market interest rates, equity values and similar factors.

Free Cash Flow

We calculate free cash flow as cash flows from operating activities less capital expenditures, proceeds from disposals of property, plant and equipment, and plus or minus the net changes in finance receivables and other investing activities. We believe free cash flow is an important indicator of how much cash is generated by our ongoing business operations and we use this as a measure of incremental cash available to invest in our business, meet our debt obligations and return cash to shareowners.

Adjusted Return on Invested Capital

Adjusted ROIC is calculated as the trailing twelve months ("TTM") of adjusted operating income divided by the average of total debt, non-current pension and postretirement benefit obligations and shareowners' equity, at the current period end and the corresponding period end of the prior year. Because adjusted ROIC is not a measure defined by GAAP, we calculate it, in part, using non-GAAP financial measures that we believe are most indicative of our ongoing business performance. We consider adjusted ROIC to be a useful measure for evaluating the effectiveness and efficiency of our long-term capital investments.

Adjusted Total Debt / Adjusted EBITDA

Adjusted total debt is defined as our long-term debt and finance leases, including current maturities, plus non-current pension and postretirement benefit obligations. Adjusted EBITDA is defined as earnings before interest, taxes, depreciation and amortization adjusted for the impacts of goodwill and asset impairment charges, transformation and other costs, defined benefit plan gains and losses and other income. We believe the ratio of adjusted total debt to adjusted EBITDA is an important indicator of our financial strength, and is a ratio used by third parties when evaluating the level of our indebtedness.

Reconciliation of GAAP and Non-GAAP Income Statement Items (in millions, except per share data):

Twelve Months Ended December 31, 2023

	As					(Goodwill & Asset		
	eported GAAP)	F	Pension Adj. ⁽¹⁾	Co	One-Time ompensation ⁽²⁾		mpairment Charges ⁽³⁾	nsformation Other Adj. ⁽⁴⁾	s Adjusted lon-GAAP)
U.S. Domestic Package	\$ 54,882	\$	_	\$	61	\$	_	\$ 266	\$ 54,555
International Package	14,600		_		<u> </u>		_	51	14,549
Supply Chain Solutions	12,335						236	118	11,981
Operating Expense	81,817		_		61		236	435	81,085
U.S. Domestic Package	5,076		_		61		_	266	5,403
International Package	3,231		_		_		_	51	3,282
Supply Chain Solutions	834		_		_		236	118	1,188
Operating Profit	9,141				61		236	435	9,873
Other Income and (Expense):									
Other pension income (expense)	(95)		359		_		_	_	264
Investment income (expense) and other	312		_		_		_	_	312
Interest expense	(785)		_		_		_	_	(785)
Total Other Income (Expense)	(568)		359		_		_	_	(209)
Income Before Income Taxes	8,573		359		61		236	435	9,664
Income Tax Expense	 1,865		85		15		43	102	2,110
Net Income	\$ 6,708	\$	274	\$	46	\$	193	\$ 333	\$ 7,554
							_		
Basic Earnings Per Share	\$ 7.81	\$	0.32	\$	0.05	\$	0.22	\$ 0.40	\$ 8.80
Diluted Earnings Per Share	\$ 7.80	\$	0.32	\$	0.05	\$	0.22	\$ 0.39	\$ 8.78

⁽¹⁾ Net mark-to-market loss recognized outside of a 10% corridor on company-sponsored defined benefit pension and postretirement plans.

⁽²⁾ Represents a one-time payment of \$61 million to certain U.S.-based non-union part-time supervisors.

⁽³⁾ Reflects impairment charges of \$125 and \$111 million in respect of goodwill and an indefinite-lived intangible asset, respectively.

⁽⁴⁾ Reflects other employee benefits costs of \$337 million and other costs of \$98 million.

Reconciliation of Free Cash Flow (Non-GAAP measure) (in millions):

Twelve Months Ended December 31,

2023	
\$ 10,238	
(5,158)	
193	
(19)	
\$ 5,254	
\$	

Reconciliation of Adjusted Debt to Adjusted EBITDA (Non-GAAP measure) (in millions):

	1 ⁽¹⁾ Ended ember 31 2023
Net income	\$ 6,708
Add back:	
Income tax expense	1,865
Interest expense	785
Depreciation & amortization	 3,366
EBITDA	\$ 12,724
Add back (deduct):	
Incentive compensation program redesign	_
One-time compensation	61
Goodwill & asset impairment charges	236
Transformation and other	435
Defined benefit plan (gains) and losses	359
Investment income and other pension income	(576)
Adjusted EBITDA	\$ 13,239
Debt and finance leases, including current maturities	\$ 22,264
Add back:	
Non-current pension and postretirement benefit obligations	 6,159
Adjusted total debt	\$ 28,423
Adjusted total debt/Net income	4.24
Adjusted total debt/adjusted EBITDA (Non-GAAP)	2.15

⁽¹⁾ Trailing twelve months.

Reconciliation of Adjusted Return on Invested Capital (Non-GAAP measure) (in millions):

	-	ΓM ⁽¹⁾ Ended ecember 31 2023
Net income	\$	6,708
Add back (deduct):		
Income tax expense		1,865
Interest expense		785
Other pension (income) expense		95
Investment (income) expense and other		(312)
Operating profit	\$	9,141
Incentive compensation program redesign		_
Long-lived asset estimated residual value changes		_
One-time compensation		61
Goodwill & asset impairment charges		236
Transformation and other		435
Adjusted operating profit	\$	9,873
Average debt and finance leases, including current maturities		20,963
Average pension and postretirement benefit obligations		5,483
Average shareowners' equity		18,558
Average invested capital	\$	45,004
Net income to average invested capital		14.9 %
Adjusted Return on Invested Capital (Non-GAAP)		21.9 %

(1) Trailing twelve months.



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